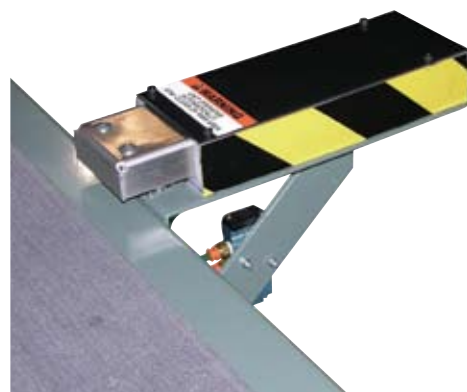


LIGHT DUTY PUSHER

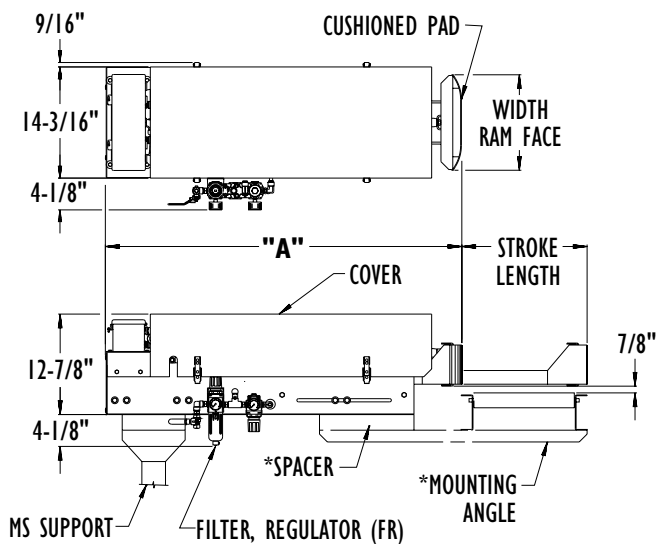
Hytrol's LD Pusher is a light duty pusher designed to easily mount to the side on many conveyor models. The LD Pusher provides an economical solution for pushing lightweight products off at a right angle to product flow. Ideally used for reject or inspection stations. The LD Pusher is not designed for high cycle applications.

- 7", 10", or 15" Stroke (Specify)
- Aluminum Pusher Face
- 15 lb. Maximum Carton Weight
- Mounting Hardware (Specify Conveyor Model & Overall Width)
- Less Electrical Controls Required To Actuate Pusher



HIGH SPEED PUSHER

The HSP provides high speed automatic product diversion. Product may be diverted 90° onto another conveyor, chute, etc. Special two-valve pneumatic control system provides smoother operation at speeds up to 45 cycles per minute. Cycle time varies with weight of product and stroke.



STROKE LENGTH	"A"
14" TO 18"	45"
18" TO 24"	51"
24" TO 30"	57"

Specify conveyor model, overall width and elevation for proper mounting kit.

• STANDARD SPECIFICATIONS

CAPACITY—75 lbs. maximum package weight.

CYCLES—Up to 45 times per minute. Cycle rate varies with package weight.

STROKE LENGTH—Available in 14 in. to 18 in., 18 in. to 24 in., or 24 in. to 30 in. ranges. May be adjusted for any length within each range.

RAM FACE—12 in., 18 in., or 24 in. wide, with 1 in. thick cushioned pad.

ELECTRICAL REQUIREMENTS—120 VAC power supply, 120 VAC Pulse actuation signal. **NOTE:** 24 Volt DC solenoids and switches available.

FILTER, REGULATOR, LUBRICATOR (FRL)—Filter, dual regulator, lubricator with safety shut-off valve, 3/8 in. NPT inlet port.

AIR CYLINDER—1 1/2 in. bore double acting.

AIR VALVES—Double solenoid and single solenoid 4-way valves.

AIR REQUIREMENTS—40 to 80 P.S.I.. Free air consumption at 60 P.S.I. - .190 cu. ft. per cycle for 14 in. to 18 in. stroke, .247 cu. ft. per cycle for 18 in. to 24 in. stroke, .304 cu. ft. per cycle for 24 in. to 30 in. stroke. **NOTE:** Include safety factor when calculating compressor size.