

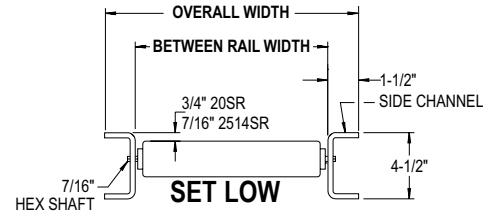
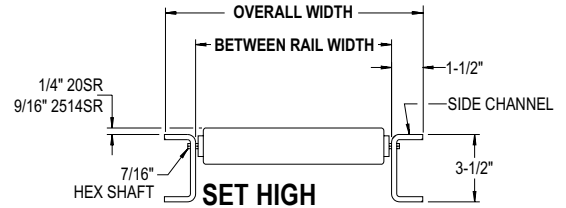
ROLLER

Gravity Roller Conveyor
 (2 in. Dia. x 12 Ga. Rollers)
 (2 ½ in. Dia. x 14 Ga. Rollers)

Over All Width	Between Rail Width	Model No. 2 in. Rollers (Unplated)	Roller Centers	Weight (Lbs.)	
				5'	10'
16"	13"	20SR-13-2 ¼	2 ¼"	126	252
		20SR-13-3	3"	105	207
		20SR-13-4 ½	4 ½"	84	164
		20SR-13-6	6"	70	139
		20SR-15-2 ¼	2 ¼"	139	278
18"	15"	20SR-15-3	3"	115	227
		20SR-15-4 ½	4 ½"	85	177
		20SR-15-6	6"	76	150
20"	17"	20SR-17-2 ¼	2 ¼"	151	302
		20SR-17-3	3"	124	245
		20SR-17-4 ½	4 ½"	96	189
		20SR-17-6	6"	80	158
22"	19"	20SR-19-2 ¼	2 ¼"	163	329
		20SR-19-3	3"	133	264
		20SR-19-4 ½	4 ½"	103	202
24"	21"	20SR-19-6	6"	85	167
		20SR-21-2 ¼	2 ¼"	177	355
		20SR-21-3	3"	144	284
26"	23"	20SR-21-4 ½	4 ½"	109	215
		20SR-21-6	6"	90	176
		20SR-23-2 ¼	2 ¼"	188	377
		20SR-23-3	3"	153	302
28"	25"	20SR-23-4 ½	4 ½"	115	227
		20SR-23-6	6"	95	187
		20SR-25-2 ¼	2 ¼"	200	403
		20SR-25-3	3"	162	321
30"	27"	20SR-25-4 ½	4 ½"	126	240
		20SR-25-6	6"	99	196
		20SR-27-2 ¼	2 ¼"	213	430
		20SR-27-3	3"	172	341
34"	31"	20SR-27-4 ½	4 ½"	128	253
		20SR-27-6	6"	104	205
		20SR-31-2 ¼	2 ¼"	237	475
		20SR-31-3	3"	191	376
36"	33"	20SR-31-4 ½	4 ½"	141	279
		20SR-31-6	6"	113	224
		20SR-33-2 ¼	2 ¼"	251	506
		20SR-33-3	3"	201	398
40"	37"	20SR-33-4 ½	4 ½"	147	291
		20SR-33-6	6"	118	233
		20SR-37-2 ¼	2 ¼"	274	555
		20SR-37-3	3"	219	436
42"	39"	20SR-37-4 ½	4 ½"	160	317
		20SR-37-6	6"	128	253
		20SR-39-2 ¼	2 ¼"	287	581
		20SR-39-3	3"	229	455
42"	39"	20SR-39-4 ½	4 ½"	166	330
		20SR-39-6	6"	133	262

All weights in catalog are conveyor weights only. Accessories, crating, etc., are not included.

Support Centers	LOAD CAPACITY CHART	
	Frame Capacity (Lbs.)	Roller Capacity (Lbs.)
	Maximum Distributed	Maximum Load
5'	620	250
10'	118	



• STANDARD SPECIFICATIONS

WIDTHS—Between Rail Width 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., & 39 in.

FRAMES—3 ½ in. or 4 ½ in. deep x 1 ½ in. flange x 10 ga. powder painted formed steel channel with bolt-in cross members.

BUTT COUPLINGS—Bolt-on type for bolting sections together.

LENGTHS—5 ft. and 10 ft. straight sections.

ROLLERS—“20-SR” 2 in. dia. x 12 ga. unplated steel tubing. Bearings are labyrinth sealed and grease packed.

AXLES—7/16 in. hex shaft, spring loaded.

CAPACITY—See Load Capacity Chart this page.